



Optimal replacement policy for a multistate repairable system

YL Zhang¹, RCM Yam² and MJ Zuo^{3*}

¹Southeast University, China; ²City University of Hong Kong, China; and ³University of Alberta, Canada

In this paper, a deteriorating simple repairable system with $k + 1$ states, including k failure states and one working state, is studied. The system after repair is not 'as good as new' and the deterioration of the system is stochastic. Under these assumptions, we study a replacement policy, called policy N , based on the failure number of the system. The objective is to maximize the long-run expected profit per unit time. The explicit expression of the long-run expected profit per unit time is derived and the corresponding optimal solution may be determined analytically or numerically. Furthermore, we prove that the model for the multistate system in this paper forms a general monotone process model which includes the geometric process repair model as a special case. A numerical example is given to illustrate the theoretical results. *Journal of the Operational Research Society* (2002) 53, 336–341. DOI: 10.1057/palgrave/jors/2601277

Keywords: reliability; maintenance; replacement policy; optimization

Introduction

The earliest replacement models consider one-component repairable systems with one repairman (called *simple repairable systems*). It is assumed that the system after repair is 'as good as new' and this kind of repair is called a *perfect repair*. The replacement of a piece of equipment with a new one can be considered to be a perfect repair. However, most repairs in practice are not perfect. Consequently, the system after repair cannot be 'as good as new.' Barlow and Hunter¹ introduce a *minimal repair* model in which the repair activities do not change the failure rate of the system (see, eg, Barlow and Proschan² or Ascher and Feingold³ for further details). Brown and Proschan⁴ propose an *imperfect repair* model in which the repair is equivalent to a perfect repair with probability p and to a minimal repair with probability $1 - p$ ($0 \leq p \leq 1$). Other studies on such imperfect repair models are reported by Park,⁵ Block *et al*⁶ and Kijima.⁷

For a deteriorating repairable system, the successive working time of the system after repair may become shorter and shorter, while the successive repair time of the system may become longer and longer. Ultimately, the system's working time becomes too short and its repair time becomes too long. To model a deteriorating system with this kind of characteristic, Lam⁸ introduces a *geometric process repair model*. Using this model, Lam⁸ analyses two kinds of replacement policy. One, called policy T , is based on the working age of the system while the other, called policy N ,

is based on the cumulative number of failures of the system. Explicit expressions of the long-run average cost per unit time under these two kinds of replacement policy are developed. He also proves that policy N is better than policy T . Because the geometric process is a special monotone process, Stadje and Zuckerman⁹ introduce a general monotone process repair model to generalize Lam's work. Zhang¹⁰ also generalizes Lam's work using a bivariate replacement policy, called policy (T, N) , under which the system is replaced at the working age T or at the time of the N th failure, whichever occurs first, and shows that the bivariate policy is better than the univariate replacement policies, policy N and policy T . Other research works on the geometric process models include Stadje and Zuckerman,¹¹ Finkelstein,¹² and Stanley.¹³

In most reported repair/replacement models including the geometric process repair model, it is usually assumed that a system may experience only two possible states: one working state and one failure state. The classical reliability theory is based on this binary assumption that each component or the system is either working perfectly or completely failed. However, in many practical situations, a system may experience more than two possible states. For example, a radio or microwave transmitter may be working with full transmission range, working with degraded transmission range, or completely failed. The health condition of an automobile may be considered excellent, good, or poor. Lately, there has been growing research interest on multi-state reliability theory, models, and optimization algorithms, for example, see Andrzejczak,¹⁴ Huang *et al*¹⁵ and Levitin and Lisnianski.^{16,17}

A special type of multi-state system model considers multiple distinct failure modes. For example, a relay circuit

*Correspondence: MJ Zuo, Department of Mechanical Engineering, University of Alberta, 4-9 Mechanical Engineering Building, Edmonton, Alberta, T6G 2G8 Canada.

E-mail: ming.zuo@ualberta.ca

may experience two different failure modes, called dual failure modes, in addition to the working mode. When it is energized and thus required to close, it may fail to do so due to the presence of dust and other insulating media. When it is de-energized and thus required to open, it may fail to do so because the contacts are stuck together due to overheating. A flow control valve may also experience such dual failure modes. Another example is a home security system. It may fail to detect a break-in due to mechanical or electrical circuit failures. It may also create a false alarm due to the presence of a pet. Systems with dual failure modes are studied, for example, by Barlow *et al.*,¹⁸ Ben-Dov¹⁹ and Pham and Malon.²⁰ Pham²¹ conducts a reliability analysis of systems with three distinct failure modes. A review of research on systems with dual failure modes is provided by Lesanovsky.²²

In this paper, a deteriorating simple repairable system with $k + 1$ states ($k \geq 2$) is studied. Among these states, k of them are failure states and the other one is the working state. The next section includes the assumptions used in the system model. Next, we consider the replacement policy based on the number of failures that the system has experienced and prove that the proposed replacement model for the multistate system forms a general monotone process and that the geometric process repair model is its special case. A numerical example is then given. Finally, some concluding remarks are given.

For ease of reference, we provide the definitions of stochastic ordering and the geometric process as follows.

Definition 1 Suppose that X and Y are two random variables. X is said to be stochastically greater than Y or Y stochastically less than X if

$$P(X > \alpha) \geq P(Y > \alpha) \text{ for all real } \alpha.$$

Such stochastic ordering of these two random variables is denoted by $X \geq_{st} Y$ or $Y \leq_{st} X$ (see, eg, Ross²³). Furthermore, we say that a stochastic process $\{X_n, n = 1, 2, \dots\}$ is stochastically decreasing if $X_n \geq_{st} X_{n+1}$ for all $n = 1, 2, \dots$ or stochastically increasing if $X_n \leq_{st} X_{n+1}$ for all $n = 1, 2, \dots$.

Definition 2 Assume that $\{\xi_n, n = 1, 2, \dots\}$ is a sequence of independent non-negative random variables. If the cumulative distribution function of ξ_n is $F_n(t) = F(a^{n-1}t)$ for $n = 1, 2, \dots$, where a is a positive constant, then $\{\xi_n, n = 1, 2, \dots\}$ is said to form a geometric process. The constant a is called the ratio of the geometric process (see, eg, Lam⁸ and Zhang¹⁰ for more details).

Obviously, if $a > 1$, then $\{\xi_n, n = 1, 2, \dots\}$ is stochastically decreasing, ie

$$\xi_n \geq_{st} \xi_{n+1} \quad n = 1, 2, \dots$$

If $0 < a < 1$, then $\{\xi_n, n = 1, 2, \dots\}$ is stochastically increasing, ie

$$\xi_n \leq_{st} \xi_{n+1} \quad n = 1, 2, \dots$$

If $a = 1$, then the geometric process becomes a renewal process.

System description and the replacement model

In this section, we describe the system to be studied and propose a model for optimal replacement decision making.

System description

1. At time 0, a new system is installed. This system will eventually be replaced by a new and identical one.
2. The system may experience $k + 1$ different states including one working state and k different failure states. State 0 represents the working state while state i (for $1 \leq i \leq k$) represents the i th type of failure state of the system. These failure states are mutually exclusive and stochastic.
3. Whenever the system was failed, a repairman starts to repair it right away. The system after repair is not ‘as good as new’. We will use S_n, X_n, Y_n , and Z to represent, respectively, the type of the n th failure, the consecutive working time after the $(n - 1)$ th repair, the repair time after the n th failure, and the time duration required to replace the failed system with a new one when necessary, where $n = 1, 2, \dots$ (see Figure 1). Let $EX_1 = \lambda > 0, EY_1 = \mu > 0$, and $EZ = \nu > 0$. S_n may take values in the set $\{0, 1, 2, \dots, k\}$.
4. Assume that X_n, Y_n , and Z , for $n = 1, 2, \dots$ are independent random variables.
5. We will use c_1, c_2, c_3 , and c_4 to represent, respectively, the working reward of the system per unit of working time, the cost of the system per unit of repair time when failed, the variable replacement cost of the system per unit of time, and the fixed replacement cost of the system.

The replacement model based on the number of failures, N

Because the system after each repair is not ‘as good as new’, the consecutive working time of the system will become stochastically shorter and shorter and at the same time the

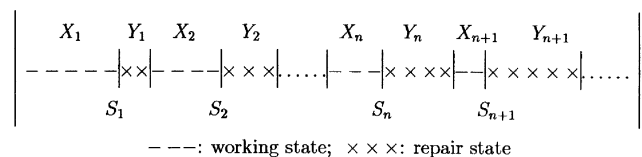


Figure 1 A possible sequence of system state changes.

repair time for each failure will become stochastically longer and longer. Eventually, the system's working time will be too short and the repair time will become too long. As a result, the system will have to be replaced by a new one.

We consider the replacement policy, or policy N , which is based on the number of failures of the system. The system will be replaced by a new one when the total number of failures of the system reaches N . Our objective is to determine the optimal N value, denoted by N^* , such that the long-run expected profit per unit time is maximized.

Let T_1 be the first replacement time point of the system under policy N . Let $T_n (n \geq 2)$ be the time duration between the $(n - 1)$ th replacement and the n th replacement of the system. Obviously, $\{T_1, T_2, \dots\}$ forms a renewal process and the interarrival time between two consecutive replacements is called a renewal cycle. Let $C(N)$ be the long-run expected profit per unit time of the system under policy N . According to the renewal reward theorem (see Ross²³), we have

$$C(N) = \frac{\text{the expected profit incurred in a renewal cycle}}{\text{the expected length of the renewal cycle}} = \frac{c_1 E(\sum_{n=1}^N X_n) - c_2 E(\sum_{n=1}^{N-1} Y_n) - (c_4 + c_3 EZ)}{E(\sum_{n=1}^{N-1} Y_n) + E(\sum_{n=1}^N X_n) + EZ} \quad (1)$$

In the following section we will find a more explicit expression of the objective function $C(N)$. Then, the optimal N value will be determined.

Analyses and results

To determine the distribution functions of X_n and Y_n , we first introduce the following probabilities and conditional probabilities:

$$P(X_n \leq t, S_n = i | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) \equiv U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \quad (2)$$

$$P(Y_n \leq t, S_n = i | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) \equiv V_i(b_1^{\beta_1} b_2^{\beta_2} \dots b_k^{\beta_k} t) \quad (3)$$

where

$$\begin{aligned} & i = 1, 2, \dots, k \\ & l_1, l_2, \dots, l_{n-1} \in \{1, 2, \dots, k\} \\ & 1 \leq a_1 \leq a_2 \leq \dots \leq a_k \\ & 0 < b_k \leq b_{k-1} \leq \dots \leq b_1 \leq 1 \\ & \alpha_1 + \alpha_2 + \dots + \alpha_k = n - 1 \\ & n = 1, 2, \dots \end{aligned}$$

In the above definitions, α_i indicates the number of occurrences of failure type i among the first $n - 1$ failures that the system has experienced for $1 \leq i \leq k$, a_i represents

the impact on the system's lifetime distribution by each occurrence of failure type i , and b_i indicates the impact on the duration of repair time by each occurrence of failure type i . The conditions $a_1 \leq a_2 \leq \dots \leq a_n$ and $b_1 \geq b_2 \geq \dots \geq b_n$ indicate that failure type $i + 1$ is more serious than failure type i for $i = 1, 2, \dots, k - 1$.

When $n = 1$, we have

$$P(X_1 \leq t, S_1 = i) = U_i(t) \quad i = 1, 2, \dots, k \quad (4)$$

$$P(Y_1 \leq t, S_1 = i) = V_i(t) \quad i = 1, 2, \dots, k \quad (5)$$

Thus, $U_i(t)$ is the probability that the first failure is of type i and the system's lifetime to the first failure is less than or equal to t and $V_i(t)$ is the probability that the first failure is of type i and the time needed to repair this failure is less than or equal to t . Since $\{X_n < \infty\}$ and $\{Y_n < \infty\}$ are both sure events for $n = 1, 2, \dots$, we have

$$P(S_1 = i) = P(X_1 < \infty, S_1 = i) = \lim_{t \rightarrow \infty} U_i(t) \quad (6)$$

For $n > 1$, we can write

$$\begin{aligned} P(S_n = i | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) &= P(X_n < \infty, S_n = i | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) \\ &= \lim_{t \rightarrow \infty} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \end{aligned} \quad (7)$$

It is easy to verify that, for any $n \geq 1$,

$$\lim_{t \rightarrow \infty} U_i(t) = \lim_{t \rightarrow \infty} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \equiv p_i \quad (8)$$

Then, we have

$$\begin{aligned} P(S_n = i) &= \sum_{l_j, j=1, \dots, n-1} P(S_n = i | S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\ &\quad \times P(S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\ &= p_i \sum_{l_j, j=1, \dots, n-1} P(S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\ &= p_i \quad i = 1, 2, \dots, k; \quad n = 1, 2, \dots \end{aligned} \quad (9)$$

Equation (9) indicates that for any $n \geq 1$, the probability of event $(S_n = i)$ is always equal to p_i , where $i = 1, 2, \dots, k$.

According to Equation (2), we have

$$\begin{aligned} P(X_n \leq t | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) &= \sum_{i=1}^k P(X_n \leq t, S_n = i | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) \\ &= \sum_{i=1}^k U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \quad n = 1, 2, \dots \end{aligned} \quad (10)$$

Similarly, according to Equation (3) we have

$$\begin{aligned} P(Y_n \leq t | S_1 = l_1, S_2 = l_2, \dots, S_{n-1} = l_{n-1}) &= \sum_{i=1}^k V_i(b_1^{\beta_1} b_2^{\beta_2} \dots b_k^{\beta_k} t) \quad n = 1, 2, \dots \end{aligned} \quad (11)$$

Using the properties of the multinomial distribution we can obtain the cumulative distribution function (CDF) of X_n for $n = 1, 2, \dots$:

$$\begin{aligned}
 F_n(t) &= P(X_n \leq t) \\
 &= \sum_{l_j, j=1, \dots, n-1} P(X_n \leq t | S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\
 &\quad \times P(S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\
 &= \sum_{l_j, j=1, \dots, n-1} \sum_{i=1}^k U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \\
 &\quad \times P(S_1 = l_1, \dots, S_{n-1} = l_{n-1}) \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n-1} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \\
 &\equiv F(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \quad n = 1, 2, \dots
 \end{aligned} \tag{12}$$

Similarly, we have the CDF of Y_n for $n = 1, 2, \dots$:

$$\begin{aligned}
 G_n(t) &= P(Y_n \leq t) \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n-1} V_i(b_1^{\alpha_1} b_2^{\alpha_2} \dots b_k^{\alpha_k} t) \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \\
 &\equiv G(b_1^{\alpha_1} b_2^{\alpha_2} \dots b_k^{\alpha_k} t) \quad n = 1, 2, \dots
 \end{aligned} \tag{13}$$

For such a deteriorating simple repairable system with multistates, we can obtain the expectations of X_n and Y_n ($n = 1, 2, \dots$) as stated in Theorem 1. A proof of Theorem 1 is given in the appendix.

Theorem 1

$$EX_n = \lambda \left(\frac{p_1}{a_1} + \frac{p_2}{a_2} + \dots + \frac{p_k}{a_k} \right)^{n-1} \quad n = 1, 2, \dots \tag{14}$$

$$EY_n = \mu \left(\frac{p_1}{b_1} + \frac{p_2}{b_2} + \dots + \frac{p_k}{b_k} \right)^{n-1} \quad n = 1, 2, \dots \tag{15}$$

Based on Theorem 1, we have

$$\begin{aligned}
 E \left(\sum_{n=1}^N X_n \right) &= \lambda \sum_{n=1}^N \left(\frac{p_1}{a_1} + \frac{p_2}{a_2} + \dots + \frac{p_k}{a_k} \right)^{n-1} \\
 &= \lambda \frac{1 - ((p_1/a_1) + (p_2/a_2) + \dots + (p_k/a_k))^N}{1 - ((p_1/a_1) + (p_2/a_2) + \dots + (p_k/a_k))} \tag{16}
 \end{aligned}$$

$$E \left(\sum_{n=1}^{N-1} Y_n \right) = \mu \frac{1 - ((p_1/b_1) + (p_2/b_2) + \dots + (p_k/b_k))^{N-1}}{1 - ((p_1/b_1) + (p_2/b_2) + \dots + (p_k/b_k))} \tag{17}$$

For simplicity of reference, we define A_i and B_i as follows:

$$A_i = \frac{p_1}{a_1} + \frac{p_2}{a_2} + \dots + \frac{p_i}{a_i} \quad 1 \leq i \leq k \tag{18}$$

$$B_i = \frac{p_1}{b_1} + \frac{p_2}{b_2} + \dots + \frac{p_i}{b_i} \quad 1 \leq i \leq k \tag{19}$$

An explicit expression of the objective function given in Equation (1) can be written as

$$C(N) = \frac{c_1 \lambda (1 - A_k^N / 1 - A_k) - c_2 \mu (1 - B_k^{N-1} / 1 - B_k) - (c_4 + c_3 v)}{\mu (1 - B_k^{N-1} / 1 - B_k) + \lambda (1 - A_k^N / 1 - A_k) + v} \tag{20}$$

For the objective function shown in Equation (20), we can determine the optimal value N^* , using either analytical or numerical methods such that $C(N)$ is maximized at N^* .

For the replacement analysis model proposed above, we have the following observations:

1. It can be shown that the repair model used in this paper is a kind of general monotone repair model, as stated in Theorem 2. A proof of Theorem 2 is given in the appendix.

Theorem 2 For all $t > 0$,

$$P(X_n > t) \geq P(X_{n+1} > t) \quad n = 1, 2, \dots \tag{21}$$

$$P(Y_n > t) \leq P(Y_{n+1} > t) \quad n = 1, 2, \dots \tag{22}$$

In other words, we have

$$X_n \geq_{st} X_{n+1} \quad n = 1, 2, \dots \tag{23}$$

$$Y_n \leq_{st} Y_{n+1} \quad n = 1, 2, \dots \tag{24}$$

2. When $a_1 = a_2 = \dots = a_k \equiv a$ and $b_1 = b_2 = \dots = b_k \equiv b$, the repair model for the multistate system in this paper reduces to the geometric process repair model. According to Equation (12), when $n = 1$ we have

$$F_1(t) = P(X_1 \leq t) = \sum_{i=1}^k U_i(t)$$

When $n = 2$ we have

$$\begin{aligned}
 F_2(t) &= P(X_2 \leq t) \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = 1} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \frac{1!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = 1} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k}
 \end{aligned}$$

If there is only one failure state, ie $a_1 = a_2 = \dots = a_k = a, b_1 = b_2 = \dots = b_k = b$ and $k = 1$ we have

$$F_1(t) = P(X_1 \leq t) = U_1(t) \equiv F(t)$$

$$F_2(t) = P(X_2 \leq t) = \sum_{\alpha_1=0}^1 U_1(at) p_1^{\alpha_1} (1 - p_1)^{1-\alpha_1} = U_1(at) \equiv F(at)$$

Generally, we have

$$\begin{aligned}
 F_n(t) &= P(X_n \leq t) = \sum_{\alpha_1=0}^{n-1} U_1(a^{n-1} t) \frac{(n-1)!}{\alpha_1! [(n-1) - \alpha_1]!} \\
 &\quad \times p_1^{\alpha_1} (1 - p_1)^{(n-1) - \alpha_1} = U_1(a^{n-1} t) \equiv F(a^{n-1} t)
 \end{aligned}$$

Similarly, using Equation (13) we have

$$G_n(t) = P(Y_n \leq t) = V_1(b^{n-1} t) \equiv G(b^{n-1} t)$$

According to Definition 2, $\{X_n, n = 1, 2, \dots\}$ and $\{Y_n, n = 1, 2, \dots\}$ form, respectively, a stochastic decreasing geometric process and a stochastic increasing geometric process. In other words, the geometric process repair model used by Lam⁸ is a special case of the repair model proposed in this paper.

A numerical example

In this section, we provide a hypothetical example to illustrate the use of the results reported in this paper. Consider a system that has one working state and two distinct failure states. We have

$$EX_n = \lambda \left(\frac{p_1}{a_1} + \frac{p_2}{a_2} \right)^{n-1} \quad n = 1, 2, \dots$$

$$EY_n = \mu \left(\frac{p_1}{b_1} + \frac{p_2}{b_2} \right)^{n-1} \quad n = 1, 2, \dots$$

According to Equation (20), we have

$$C(N) = \frac{c_1 \lambda (1 - A_2^N / 1 - A_2) - c_2 \mu (1 - B_2^{N-1} / 1 - B_2) - (c_4 + c_3 v)}{\mu (1 - B_2^{N-1} / 1 - B_2) + \lambda (1 - A_2^N / 1 - A_2) + v}$$

When $p_1 = 0.495$, $p_2 = 0.505$, $a_1 = 1.0005$, $a_2 = 1.1$, $b_1 = 0.95$, $b_2 = 0.85$, we have

$$A_2 = \frac{p_1}{a_1} + \frac{p_2}{a_2} = 0.954$$

$$B_2 = \frac{p_1}{b_1} + \frac{p_2}{b_2} = 1.115$$

Assuming further $\lambda = 12$, $\mu = 25$, $c_1 = 200$, $c_2 = 5$, $c_4 = 4000$, $c_3 = 10$, and $v = 24$, then it is easy to find that $N^* = 6$, such that $C(N)$ is maximized at N^* (see Figure 2).

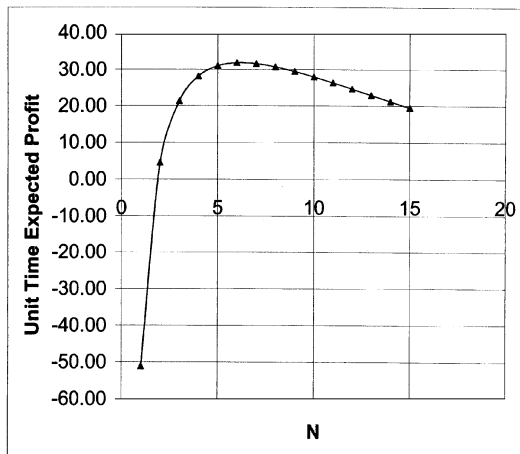


Figure 2 The plot of expected profit rate against N .

Conclusions

In this paper, a deteriorating simple repairable system with one working state and k ($k \geq 2$) distinct failure states is analysed. A general monotone process model is proposed for replacement decision making. The proposed model includes the geometric process model as a special case. Policy N is used for determination of the optimal replacement time. Future research topics include analyses of systems with multiple components and/or more than one working state.

Acknowledgment—This research was partially supported by the University Grant Council, Hong Kong (Project No. 9040416-630), the Natural Science Foundation of China (Project No. 19671016), and the Natural Sciences and Engineering Research Council of Canada.

Appendix

Proof of Theorem 1

From Equations (12) and (13), when $n = 1$ we have

$$F_1(t) = P(X_1 \leq t) = \sum_{i=1}^k U_i(t)$$

$$G_1(t) = P(Y_1 \leq t) = \sum_{i=1}^k V_i(t)$$

As a result, we have

$$\lambda = EX_1 = \int_0^\infty t dF_1(t)$$

$$\mu = EY_1 = \int_0^\infty t dG_1(t)$$

$$EX_n = \int_0^\infty t dF_n(t)$$

$$= \sum_{i=1}^k \sum_{\alpha_j=1}^{\alpha_i} \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k}$$

$$\times \int_0^\infty t dU_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t)$$

$$= \sum_{i=1}^k \sum_{\alpha_j=1}^{\alpha_i} \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} \frac{p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k}}{a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k}} \int_0^\infty u dU_i(u)$$

$$= \lambda \sum_{\alpha_j=1}^{\alpha_i} \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} \left(\frac{p_1}{a_1} \right)^{\alpha_1} \left(\frac{p_2}{a_2} \right)^{\alpha_2} \dots \left(\frac{p_k}{a_k} \right)^{\alpha_k}$$

$$= \lambda \left(\frac{p_1}{a_1} + \frac{p_2}{a_2} + \dots + \frac{p_k}{a_k} \right)^{n-1} \quad n = 1, 2, \dots$$

Similarly, we can obtain the expression given in Equation (15).

Proof of Theorem 2

According to the distributed function of X_n and the property of multinomial distribution, we have

$$\begin{aligned}
 &P(X_{n+1} \leq t) \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \frac{n!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n} \left\{ \sum_{l=1}^k \frac{(n-1)! \alpha_l}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} U_i(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \right\} \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n} \frac{(n-1)! p_1^{\alpha_1-1} p_2^{\alpha_2} \dots p_k^{\alpha_k} p_i U_i(a_1^{\alpha_1-1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t)}{(\alpha_1-1)! \alpha_2! \dots \alpha_k!} \\
 &+ \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n} \frac{(n-1)! p_1^{\alpha_1} p_2^{\alpha_2-1} \dots p_k^{\alpha_k} p_i U_i(a_2^{\alpha_2-1} a_1^{\alpha_1} a_3^{\alpha_3} \dots a_k^{\alpha_k} t)}{\alpha_1! (\alpha_2-1)! \dots \alpha_k!} \\
 &+ \dots \\
 &+ \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n} \frac{(n-1)! p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k-1} p_i U_i(a_k^{\alpha_k-1} a_1^{\alpha_1} \dots a_{k-1}^{\alpha_{k-1}} t)}{\alpha_1! \alpha_2! \dots \alpha_{k-1}! (\alpha_k-1)!} \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n-1} \frac{(n-1)! p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \left\{ \sum_{l=1}^k p_l U_l(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \right\}}{\alpha_1! \alpha_2! \dots \alpha_k!} \\
 &\geq \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n-1} \frac{(n-1)! p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} \left\{ \sum_{l=1}^k p_l U_l(a_1^{\alpha_1} a_2^{\alpha_2} \dots a_k^{\alpha_k} t) \right\}}{\alpha_1! \alpha_2! \dots \alpha_k!} \\
 &= \sum_{i=1}^k \sum_{\sum_{j=1}^k \alpha_j = n-1} \frac{(n-1)!}{\alpha_1! \alpha_2! \dots \alpha_k!} p_1^{\alpha_1} p_2^{\alpha_2} \dots p_k^{\alpha_k} U_i(a_1^{\alpha_1} \dots a_k^{\alpha_k} t) \\
 &= P(X_n \leq t)
 \end{aligned}$$

Therefore, we have $P(X_n > t) > P(X_{n+1} \geq t)$. Similarly, Equation (22) can be obtained.

References

- 1 Barlow RE and Hunter LC (1960). Optimum preventive maintenance policy. *Opns Res* **8**: 90–100.
- 2 Barlow RE and Proschan F (1965). *Mathematical Theory of Reliability*, Wiley: New York.

- 3 Ascher H and Feingold H (1984). *Repairable Systems Reliability*. Marcel Dekker: New York.
- 4 Brown M and Proschan F (1983). Imperfect repair. *J Appl Prob* **20**: 851–859.
- 5 Park KS (1979). Optimal number of minimal repairs before replacement. *IEEE Trans Reliab* **R-28**: 137–140.
- 6 Block HW, Borges WS and Savits TH (1985). Age-dependent minimal repair. *J Appl Prob* **22**: 370–385.
- 7 Kijima M (1989). Some results for repairable system with general repair. *J Appl Prob* **26**: 89–102.
- 8 Lam Y (1988). A note on the optimal replacement problem. *Adv Appl Prob* **20**: 479–482.
- 9 Stajde W and Zuckerman D (1990). Optimal strategies for some repair replacement models. *Adv Appl Prob* **22**: 641–656.
- 10 Zhang YL (1994). A bivariate optimal replacement policy for a repairable system. *J Appl Prob* **31**: 1123–1127.
- 11 Stajde W and Zuckerman D (1992). Optimal repair policies with general degree of repair in two maintenance models. *Opns Res Lett* **11**: 77–80.
- 12 Finkelstein MS (1993). A scale model of general repair. *Microelectron Reliab* **33**: 41–44.
- 13 Stanley ADJ (1993). On geometric processes and repair replacement problems. *Microelectron Reliab* **33**: 489–491.
- 14 Andrzejczak K (1992). Structure analysis of multi-state coherent systems. *Optimization* **25**: 301–316.
- 15 Huang J, Zuo MJ and Wu Y (2000). Generalized multi-state k -out-of- n :G systems. *IEEE Trans Reliab* **49**: 105–111.
- 16 Levitin G and Lisnianski A (2000). Optimal replacement scheduling in multi-state series-parallel systems (short communication). *Qual Reliab Engng Int* **16**: 157–162.
- 17 Levitin G and Lisnianski A (2001). Structure optimization of multi-state system with two failure modes. *Reliab Engng Syst Safety* **72**: 75–89.
- 18 Barlow RE Hunter LC and Proschan F (1963). Optimum redundancy when components are subject to two kinds of failure. *J Soc Ind Appl Math* **11**: 64–73.
- 19 Ben-Dov Y (1980). Optimal reliability design of k -out-of- n redundant systems subjected to two kinds of failure. *J Opl Res Soc* **31**: 743–749.
- 20 Pham H and Malon DM (1994). Optimal design of systems with competing failure modes. *IEEE Trans Reliab* **43**: 251–254.
- 21 Pham H (1992). Reliability analysis of a high voltage system with dependent failures and imperfect coverage. *Reliab Engng Syst Safety* **37**: 25–28.
- 22 Lesanovsky A (1993). Systems with two dual failure modes — a survey. *Microelectron Reliab* **33**: 1597–1626.
- 23 Ross SM (1996). *Stochastic Processes*, 2nd edn. Wiley: New York.

Received January 2001;
accepted July 2001 after one revision